# Avery Dennison<sup>®</sup> SF 100 Fluorescent Series

Permanent Kraft (formerly: A0 Fluorescent Series – 78# ) Revision: 1 Dated: 11/26/13

### Uses:

Avery *Dennison®* Fluorescent cast vinyl films are designed for short-term exterior safety, promotional and high visibility applications. This construction provides an attractive appearance and easy cutting, weeding and transferring characteristics for promotional signage applications.



Face: 2.2 mil (56 microns) high gloss cast film

Adhesive: Permanent White Acrylic

Liner: 78# Bleached Kraft

Durability: 3-6 months

Application Flat, Simple Curves Surfaces:

## Features:

- Short Term durability and outdoor performance
- Dimensionally stable liner for easy converting
- High gloss finish
- Excellent conversion on CAD plotters
- Easy cutting & weeding
- Good dimensional stability
- Good UV, temperature, humidity, and salt-spray resistance

### **Conversion:**

- Thermal Die-CuttingFlat Bed Sign-Cut
- Drum Roller Sign-Cut
- Steel Rule Die-Cutting

### **Common Applications:**

- Trailers
  - Banners
- Architectural Signage
- Directional Signage
- Indoor Signage
- Outdoor advertising

Short Term Applications

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## Physical Characteristics:

Property		Value	
Caliper, face		2.2 mil (56 μm)	
Caliper, adhesive		1.0mil (25 μm)	
Dimensional		<0.015"(0.4 mm)	
stability			
Tensile at Yield		4.0 -8.0 lb/in (0.7 – 1.5 kg/cm)	
Elongation		50% min.	
Gloss		90% ± 10	
Adhesion: 24 hr		3.5 lbs/in (770 N/m)	
1 week		4.0 lbs/in (600 N/m)	
Flammability		Self Extinguishing	
Shelf-Life		2 years from date on label	
		(up to 2 years	
		unprocessed, OR process	
		within one year and apply	
		within 1 year of processing)	
Durability	Vertical Exposure	3-6 months	
Min. Application Temperature		50°F (10°C)	
Service		-50° - 180°F (-40° - 82° C)	
Temperature		(Reasonable range of	
		temperatures which would	
		be expected under normal	
		environmental conditions).	
Chemical		Resistant to most mild	
resistance		acids, alkalis, and salt	
		solutions.	

#### Important:

Information on physical and chemical characteristics are based on tests believed to be reliable. The values are intended only as a source of information. This information is given without guaranty and do not constitute a warranty. The purchaser should independently determine, prior to use, the suitability of any material for their specific purpose. (Data represents average values where applicable, and is not intended for specification purposes)

#### Warranty:

All statements, technical information and recommendations about Avery Dennison products are based upon tests believed to be reliable but do not constitute a guarantee or warranty. All Avery Dennison products are sold with the understanding that Purchaser has independently determined the suitability of such products for its purposes. Avery Dennison products are warranted to be free from defects in material and workmanship for either two year (or the period stated on the specific product information literature in effect at time of delivery, if longer) from date of shipment if said product is properly stored and applied. It is expressly agreed and understood that Avery Dennison's sole obligation and Purchaser's exclusive remedy under this warranty, under any other warranty, express or implied, or otherwise, shall be limited to repair or replacement of defective product without charge at Avery Dennison's plant or at the location of product (at Avery Dennison's election), or in the event replacement or repairs is not commercially practical, to Avery Dennison's issuing Purchaser a credit reasonable in light of the defect in the product.

Avery Dennison's liability for defective products shall not exceed the purchase price paid therefore by Purchaser and in no event shall Avery Dennison be responsible for any incidental or consequential damages whether foreseeable or not, caused by defects in such product, whether such damage occurs or is discovered before or after replacement or credit, and whether or not such damage is caused by Avery Dennison's negligence.

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### **Colors: Cross Reference**

SPECIALTY	AVERY Dennison® 100 SPECIALTY FILMS PERMANENT	SPECIALTY	AVERY Dennison® 100 SPECIALTY FILMS PERMANENT
SERIES - 78#	KRAFT	SERIES - 78#	KRAFT
A0829-S Yellow		A0833-S Blue	
Fluorescent	SF 100-229-S Yellow Fluorescent	Fluorescent	SF 100-631-S Blue Fluorescent
A0830-S Orange		A0834-S Green	
Fluorescent	SF 100-330-S Orange Fluorescent	Fluorescent	SF 100-735-S Green Fluorescent
A0831-S Red		A0835-S Magenta	SF 100-534-S Magenta
Fluorescent	SF 100-431-S Red Fluorescent	Fluorescent	Fluorescent
A0832-S Pink			
Fluorescent	SF 100-532-S Pink Fluorescent		

COMMENTS:

NOTE: Some color fade may occur in severe environmental areas. Reference IB 1.30 for durability guidelines.

### **Dimensional stability:**

Is measured on a 6" x 6" (150 x 150 mm) aluminum panel to which a specimen has been applied; 72 hours after application the panel is scored in a cross pattern, exposed for 48 hours to 150 °F (65 °C), after which the shrinkage is measured.

### Adhesion:

(FTM-1, FINAT) is measured by peeling a specimen at a 180° angle from a stainless steel panel, 24 hours after the specimen has been applied under standardized conditions. Initial adhesion is measured 15 minutes after application of the specimen.

### Flammability:

A specimen applied to aluminum is subjected to the flame of a gas burner for 15 seconds. The film should stop burning within 15 seconds after removal from the flame.

### **Temperature range:**

A specimen applied to stainless steel is exposed at high and low temperatures and brought back to room temperature. 1 hour after exposure the specimen is examined for any deterioration. Note: Prolonged exposure to high and low temperatures in the presence of chemicals such as solvents, acids, dyes, etc. may eventually cause deterioration.

### **Chemical Resistance:**

All chemical tests are conducted with test panels to which a specimen has been applied. 72 hours after application the panels are immersed in the test fluid for the given test period. 1 hour after removing the panel from the fluid, the specimen is examined for any deterioration.

Revisions are italicized

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